



- 1. HOT DIP GALVANIZED PER ASTM A153-(LATEST REVISION).
- 2. LEAD AND EXTENSION SECTION LENGTHS AND HELIX SPACINGS ARE NOMINAL.
- 3. NOMINAL SPACING BETWEEN HELIX PLATES IS THREE TIMES THE DIAMETER OF THE **LOWER HELIX**
- 4. SHAFT MATERIAL –HOT ROLLED ROUND CORNERED- SQUARE (RCS) SOLID STEEL BARS PER ASTM A29, MINIMUM YIELD STRENGTH= 90 KSI.
- 5. HELIX MATERIAL- HOT ROLLED LOW ALLOY STEEL SHEET, STRIP, OR PLATE PER ASTM A656, OR A1018 GRADE 80, MINIMUM YIELD STRENGTH= 80 KSI. FOR 8" HELIXES, 1/2 "THICK FOR ALL OTHER HELIXES 3/8" THICK.
- COUPLING BOLTS, 7/8" DIAMETER X 3-1/2" LONG HEX HEAD PER ASTM A193 GRADE B7.
- 7. MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED WRITTEN QUALITY CONTROL FOR ALL MATERIALS AND MANUFACTURING PROCESSES.
- 8. ALL WELDING TO BE DONE BY WELDERS CERTIFIED UNDER SECTION 5 OF THE AWS **CODE D1.1.**
- 9. SEE ICC EVALUATION SERVICE INC. EVALUATION REPORT NO. ESR-2794 FOR NOMINAL, DESIGN, AND ALLOWABLE STRENGTH VALUES AND/OR CONDITION OF USE CONCERNING INFORMATION PRESENTED ON THIS DRAWING.

TORQUE STRENGTH* RATING-10,500 FT-LB **ULTIMATE CAPACITY (COMPRESSION)-105 KIP** * BASED ON A TORQUE FACTOR (Kt)-10 PER ICC-ES AC358 SECTION 3.13.2 NOMINAL TENSION STRENGTH (COUPLING BOLT)-100 KIP

