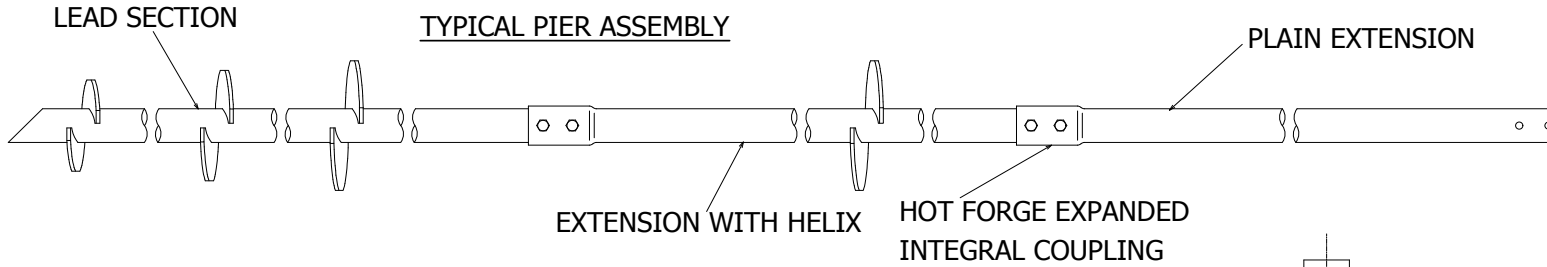
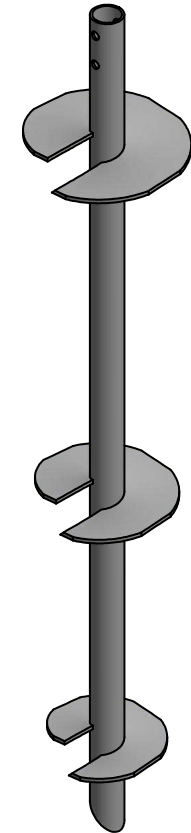
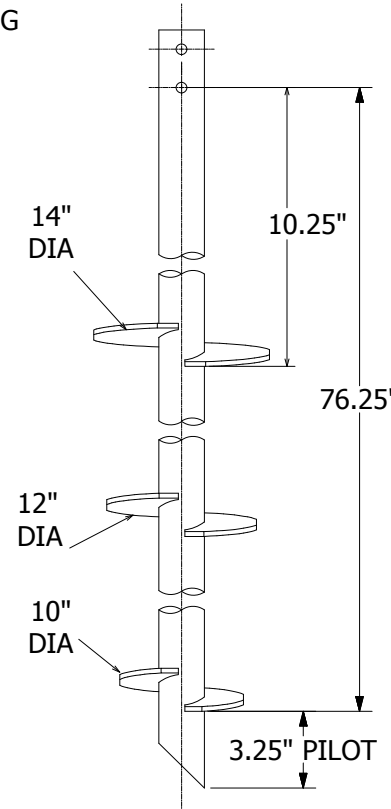
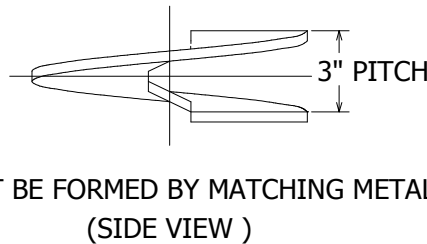
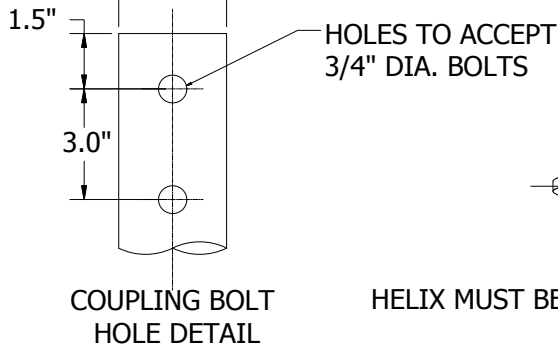


TORQUE STRENGTH RATING-8,000FT-LB
ULTIMATE CAPACITY* (TENSION/COMPRESSION)-72 KIP
***BASED ON A TORQUE FACTOR OF (Kt)=9**
SINGLE HELIX ULTIMATE STRENGTH-60 KIP
ULTIMATE TENSION AND COMPRESSION
STRENGTH 90 KIP



2-7/8" O.D. SCH. 80
 (.276" WALL)



-NOTES-

1. HOT DIP GALVANIZED PER ASTM A153-(LATEST REVISION).
2. LEAD AND EXTENSION SECTION LENGTHS AND HELIX SPACINGS ARE NOMINAL.
3. NOMINAL SPACING BETWEEN HELIX PLATS IS THREE TIMES THE DIAMETER OF THE LOWER HELIX
4. HELIX MATERIAL- LOW CARBON STEEL MEETING THE GENERAL REQUIREMENTS OF AISI, OR ASTM A572, A656, OR A1018, 3/8" THICK. MINIMUM YIELD STRENGTH 80 KSI.
5. PIPE SHAFT MATERIAL 2.5 " NOMINAL, SCHEDULE 80 WALL THICKNESS PER ASTM A500 GRADE B.
6. MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED WRITTEN QUALITY CONTROL FOR ALL MATERIALS AND MANUFACTURING PROCESSES..
7. ALL WELDING TO BE DONE BY WELDERS CERTIFIED UNDER SECTION 5 OF THE AWS CODE D1.1.
8. REFER TO DRAWING SA2785500 FOR PLAIN EXTENSIONS.
9. PLAIN MILL FINISH. CAT NO ENDING IN NG ONLY

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SIZE C	CAT / PART / ASSY NO. C2788005	DWG NO. SA27880045			
DO NOT SCALE THIS DRAWING	DRN BY BCT	DATE 04/14/16	SHEET 1 OF 1		